

INITIAL PRODUCT INSPECTION (IPI)

An IPI shall be performed consisting of, "First Piece Inspection", of three (3) units taken from the Initial Production Lot. Notify the ARDEC POC at least five working days prior to the start of the IPI (ARDEC representative may witness the IPI). An inspection of all dimensions must be accomplished and documented with actual measurement (check mark will not be accepted unless a calibrated gage is used, and the check mark indicates compliance with this measurement). All required certifications shall be obtained which verify compliance to the requirements. All required testing must be performed. Review and approval of the required data must be coordinated with the on-site Government Quality Assurance Representative (QAR). A letter/email will then be forwarded to the ARDEC POC, Ms. Marlys Klindt klindtm@ria.army.mil, ARDEC, ATTN: AMSTA-AR-QAW-C(R)/Ms. Marlys Klindt, Rock Island, IL 61299, with a copy furnished to the TACOM-RI PCO, with a concurrence line for the DCMC QAR once the IPI has satisfactorily been completed. This letter/email will also identify serial numbers of the parts inspected. Ms. Marlys Klindt shall be notified immediately should the contractor make any production process changes including vendor/supplier changes after the initial IPI. An ADDITIONAL IPI shall be performed whenever a CHANGE is made to the production process that may effect quality such as: tooling change, ECP or new vendor part is utilized. IPI's for additional production process changes shall identify by serial number when the new process will be cut into production units. THE APPROVAL PROCESS FOR ADDITIONAL IPI'S SHALL BE THE SAME AS APPROVAL FOR THE INITIAL IPT. Please notify the PCO at least five working days prior to commencement of the IPI to permit the QA POC to participate, if available.

ARDEC POC is Ms. Marlys Klindt, AMSTA-AR-QAW-C, (309) 782-7800

DOCUMENT SUMMARY LIST

Item: DOG, CLUTCH, LEFT
NSN: 1005-01-088-4404
Control Number/PRON: M111S6602

Identifies all first tier documents (cited in SOW) (applicable DIDs). Also included are all referenced documents (2nd, (includes DID block 10 references), 3rd and lower tier) which have been tailored.

DOCUMENT CATEGORY:

CATEGORY O - Unless otherwise specified in the solicitation, contract, or contract modifications, all documents are for guidance and information only.

CATEGORY 1 - The requirements contained in the directly cited document are contractually applicable to the extent specified. All referenced documents are for guidance and information only.

CATEGORY 2 - The requirements contained in the directly cited document and the reference documents identified in the directly cited document are contractually applicable to the extent specified. All subsequently referenced documents are for guidance and information only.

CATEGORY 3 - Unless otherwise specified in the solicitation, contract or contract modification, all requirements contained in the directly cited document and all reference and subsequently referenced documents are contractually applicable to the extent specified.

Document Number (Contract Reference) Applicable Tailoring	Document Title	Document Date/ Document Category
1. ANSI/ISO/ASQC Q9003 or equivalent	Quality Systems-Model for Quality Assurance in Final Inspection and Test	18 Jul 94